



Fork Assembly Step 1 Quantity 6 (3 per Fork)

LEFT HAND FRAME ASSEMBLY				
ITEM#	QTY	PART NUMBER	DESCRIPTION	
1	1	F15350	40" FORK TOP	
2	1	F15352	40" FORK BOTTOM	
3	4	P15202	3/8-16 X 1.00 CARRIAGE BOLT	
4	4	P15207	3/8-16 SERRATED FLANGE LOCKNUT	

1) Hold Fork Bottom and Fork Top vertically and install:

A. 3/8-16 x 1.00" Carriage Bolts (item #3)

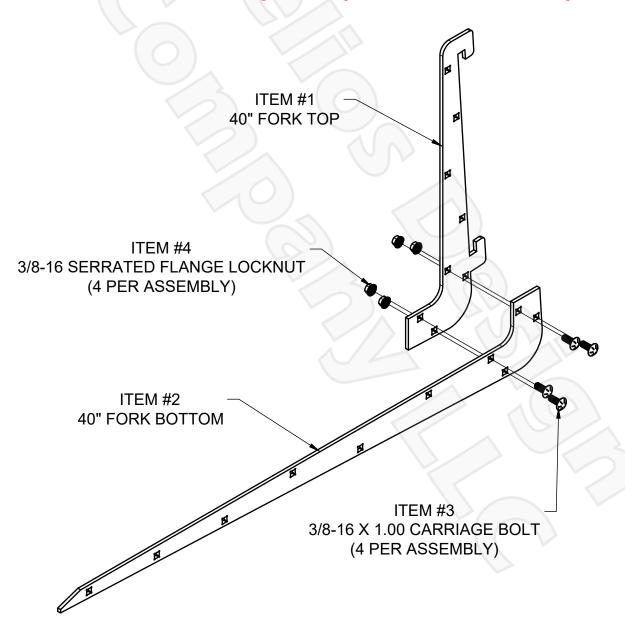
B. 3/8-16 Flange Locknuts (item # 4)

2) Do not fully tighten any bolts / nuts in this assembly at this timde. After the sub-assemblies are complete and assembled into the main assembly, you'll tighten all of bolts / nuts.





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Fork Assembly Step 2 Quantity 2

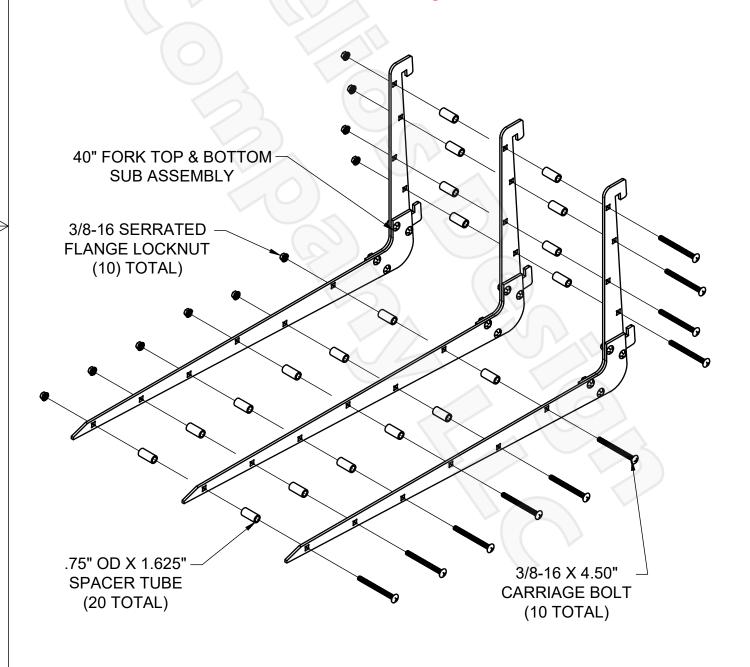
LEFT HAND FRAME ASSEMBLY				
ITEM#	QTY	PART NUMBER	DESCRIPTION	
1	3	N/A	40" FORK TOP & BOTTOM SUB ASSEMBLY	
2	20	F15351	.75 OD X 1.625" SPACER TUBE	
3	10	P15202	3/8-16 X 4.50" CARRIAGE BOLT	
4	10	P15207	3/8-16 SERRATED FLANGE LOCKNUT	

- 1) Hold Fork sub-assemblies vertically and install:
 - A. 3/8-16 x 4.50" Carriage Bolts (item #3)
 - B. .75 OD x 1.625" Spacer Tubes (Item #2)
 - C. 3/8-16 Flange Locknuts (item # 4)
- 2) After all 3/8-16 X 4.50" bolts, spacers and nuts have been installed, torque them to 25 ft. lbs.





Fork Assembly Step 2 Quantity 2



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